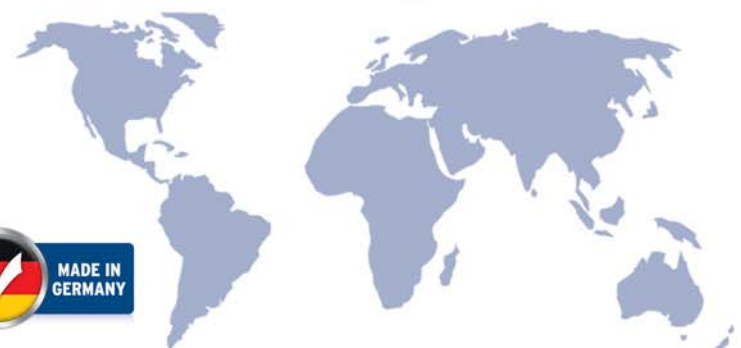


## Extrusion Welders hydro, mini and 322



## Extrusion Welders hydro, mini and 322



Technical Data	EXWELD hydro beta2 Item no. 21999	EXWELD hydro beta2 Item no. 21863 (US-Version)
Power supply:	230/400 V 3/N/PE 50/60 Hz	230 V 3/PE 50/60 Hz
Power consumption:		
Power consumption (preheater):	2.5 kVA	2.5 kVA
Power consumption (extrusion chamber):	0.4 kVA	0.4 kVA
Power consumption (oil heater):	0.5 kVA	0.5 kVA
Hydraulic unit:	3.0 kVA	3.0 kVA
Blower:	1.0 kVA	1.0 kVA
Controls:	0.1 kVA	0.1 kVA
Air requirement:	>300 l/min	>300 l/min
Welding capacity (PE):	4.8 kg/h	4.8 kg/h
Welding capacity (PP):	4.3 kg/h	4.3 kg/h
Welding rod diameter:		
PE (mm):	3,4,5	3,4,5
PP (mm):	3,4,5	3,4,5
Weight:		
Extrusion head:	7 kg	7 kg
Supply unit:	63 kg	63 kg
Dimensions (L x H x W in mm):	700 x 600 x 1.000	700 x 600 x 1.000



Technical Data	EXWELD mini F-C Item no. 18575	EXWELD mini C Item no. 18637	EXWELD 322 Item no. 10865	EXWELD 322 F Item no. 10866
Power supply:	230 V 1/N/PE 50/60 Hz	230 V 1/N/PE 50/60 Hz	230 V 1/N/PE 50/60 Hz	230 V 1/N/PE 50/60 Hz
Power consumption:	900 W	900 W	3,000 W	3,000 W
Air requirement:	self-contained air supply	-	200 l/min	self-contained air supply
Heating capacity (air):	250 W + 460 W (preheater)	250 W	2,000 W	2,200 W
Welding capacity:	approx. 0.7 kg/h	approx. 0.7 kg/h	approx. 1.4 kg/h	approx. 1.4 kg/h
Welding rod diameter:				
PE (mm):	4	4	3,4	3,4
PP (mm):			3,4	3,4
Weight:	2.9 kg	2.5 kg	4.0 kg	5.0 kg
Dimensions (L x H x W in mm):	410 x 270 x 120	410 x 260 x 60	450 x 190 x 90	450 x 370 x 100



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